

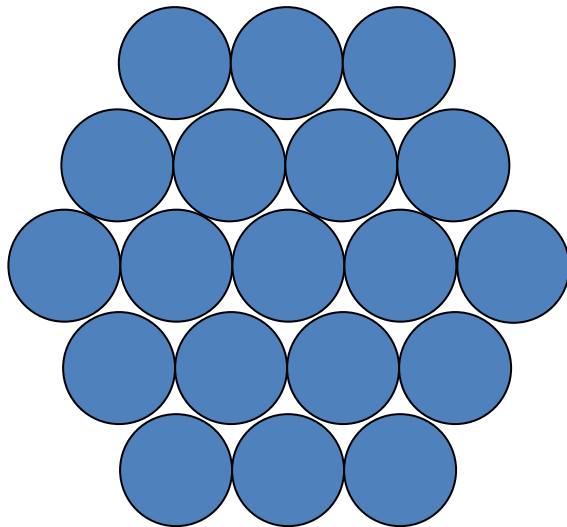
CHAPTER 4

THE STRUCTURE OF CRYSTALLINE SOLIDS

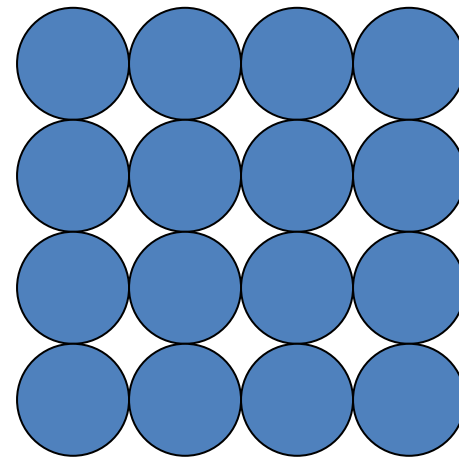
METALLIC CRYSTAL STRUCTURES

- How can we stack metal atoms to minimize empty space?

2-dimensions



vs.



Now stack these 2-D layers to make 3-D structures

METALLIC CRYSTAL STRUCTURES

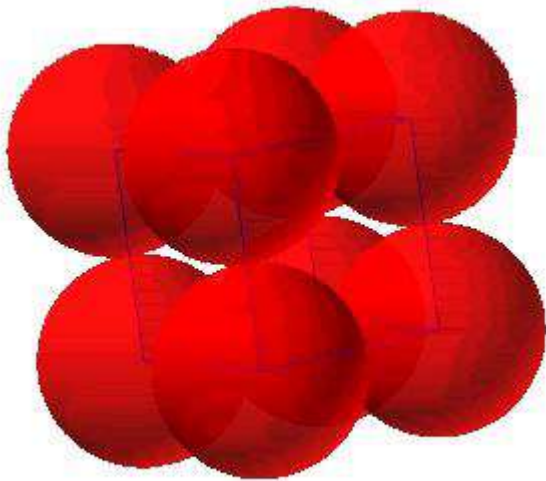
- Tend to be densely packed.
- Reasons for dense packing:
 - Typically, only one element is present, so all atomic radii are the same.
 - Metallic bonding is not directional
(*Strength of bond is equal in all directions*).
 - Nearest neighbor distances tend to be small in order to lower bond energy.
 - Electron cloud shields cores from each other
- Have the simplest crystal structures.

We will examine three such structures...

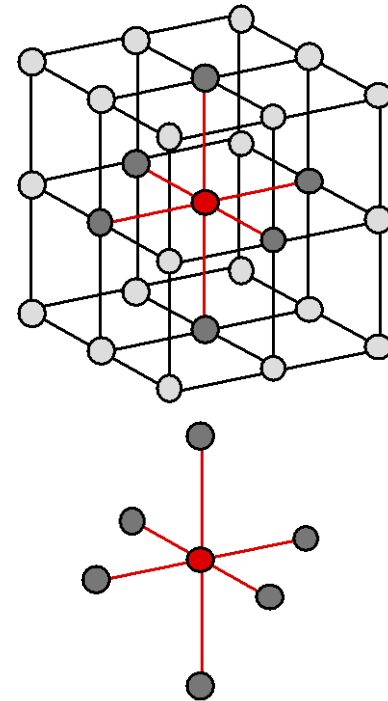
- Two important characteristics of a metal crystal structure
 - **coordination number** : number of nearest neighbour or touching atoms
 - **atomic packing factor (APF)** : sum of the sphere volumes of all atoms within a unit cell

SIMPLE CUBIC STRUCTURE (SC)

- Rare due to low packing density (only Po (polonium) has this structure)



- **Coordination # = 6**
(# nearest neighbors)

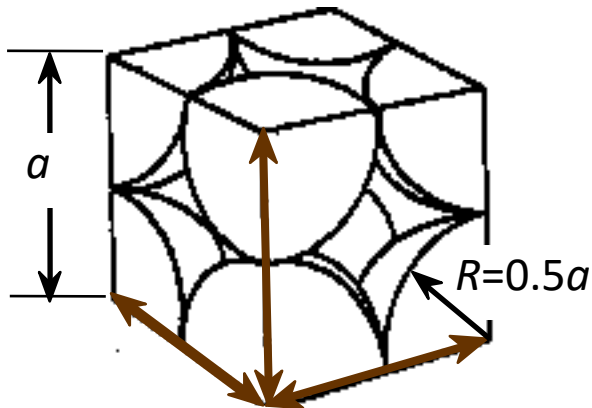


ATOMIC PACKING FACTOR (APF)

$$\text{APF} = \frac{\text{Volume of atoms in unit cell}^*}{\text{Volume of unit cell}}$$

*assume hard spheres

- APF for a simple cubic structure = 0.52



close-packed directions

contains $8 \times 1/8 =$

1 atom/unit cell

$$\text{APF} = \frac{\text{atoms unit cell} \times \frac{4}{3} \pi (0.5a)^3}{a^3}$$

volume atom

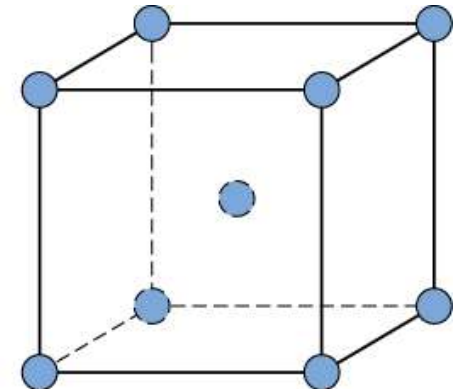
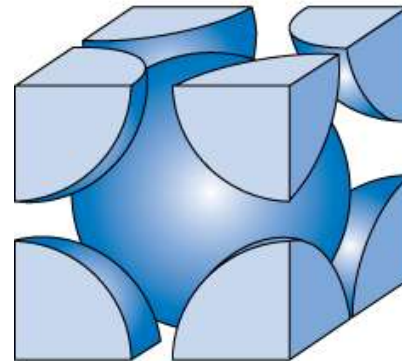
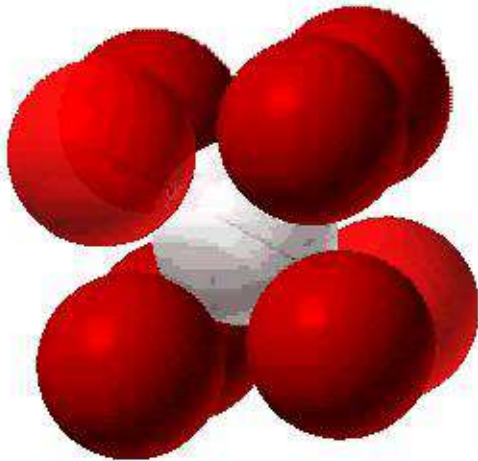
volume unit cell

BODY CENTERED CUBIC STRUCTURE (BCC)

- Atoms touch each other along cube diagonals.
--Note: All atoms are identical; the center atom is shaded differently only for ease of viewing.

ex: Cr, W, Fe (α), Tantalum, Molybdenum

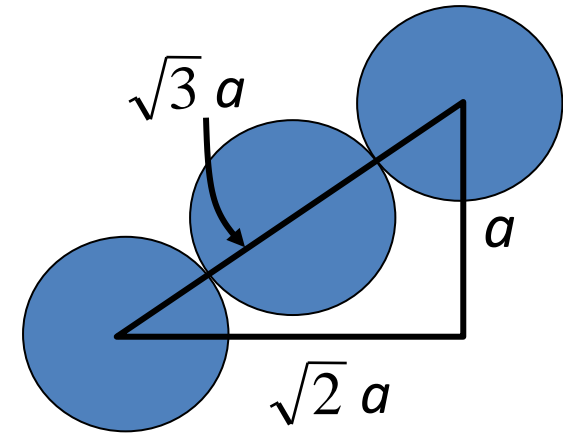
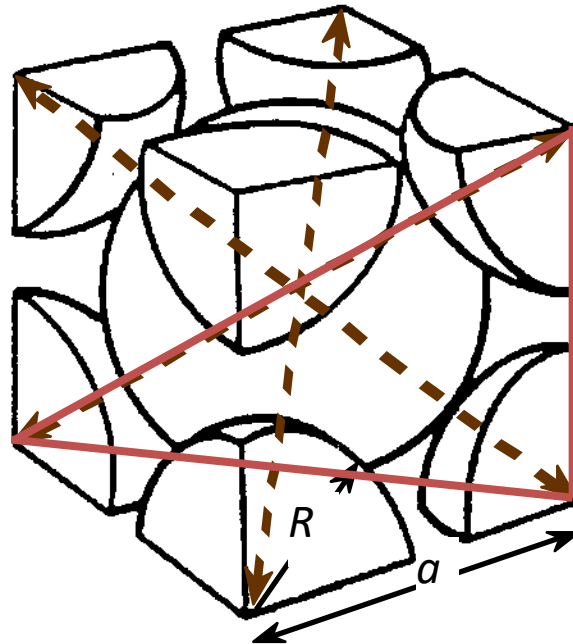
- Coordination # = 8



2 atoms/unit cell: 1 center + 8 corners \times 1/8

ATOMIC PACKING FACTOR (APF) - BCC

- APF for a body-centered cubic structure = 0.68



Close-packed directions:
length = $4R = \sqrt{3} a$

atoms
unit cell

APF =

$$\frac{2 \cdot \frac{4}{3} \pi \left(\frac{\sqrt{3} a}{4} \right)^3}{a^3}$$

volume atom

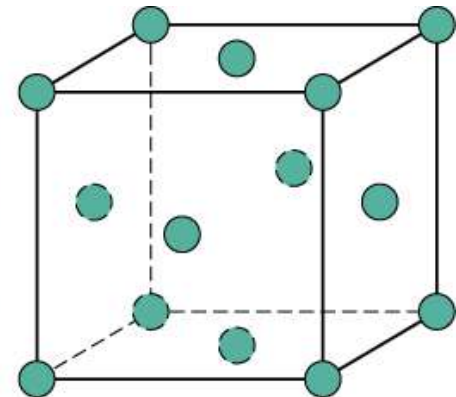
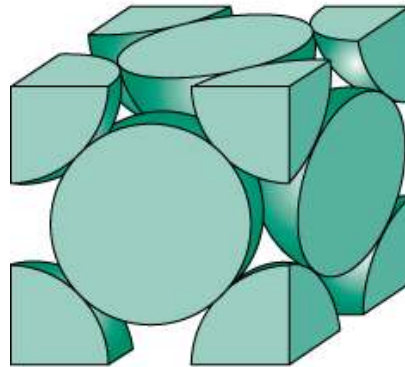
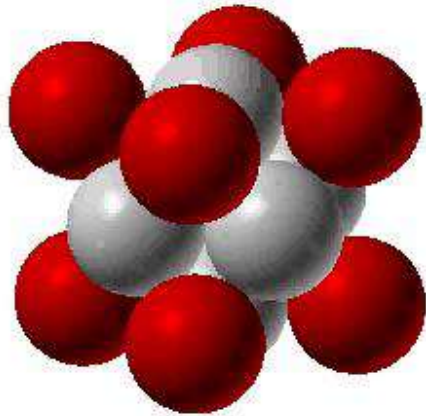
volume unit cell

FACE CENTERED CUBIC STRUCTURE (FCC)

- Atoms touch each other along face diagonals.
--Note: All atoms are identical; the face-centered atoms are shaded differently only for ease of viewing.

ex: Al, Cu, Au, Pb, Ni, Pt, Ag

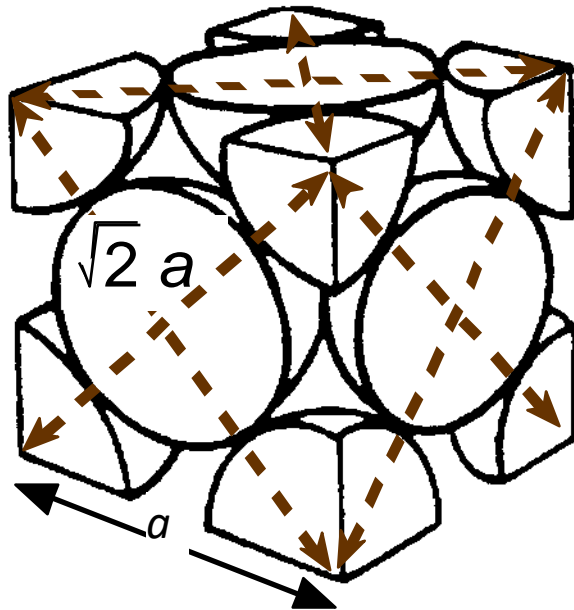
- Coordination # = 12



4 atoms/unit cell: $6 \text{ face} \times 1/2 + 8 \text{ corners} \times 1/8$

ATOMIC PACKING FACTOR (APF)- FCC

- APF for a face-centered cubic structure = 0.74



maximum achievable APF

Close-packed directions:

$$\text{length} = 4R = \sqrt{2} a$$

Unit cell contains:

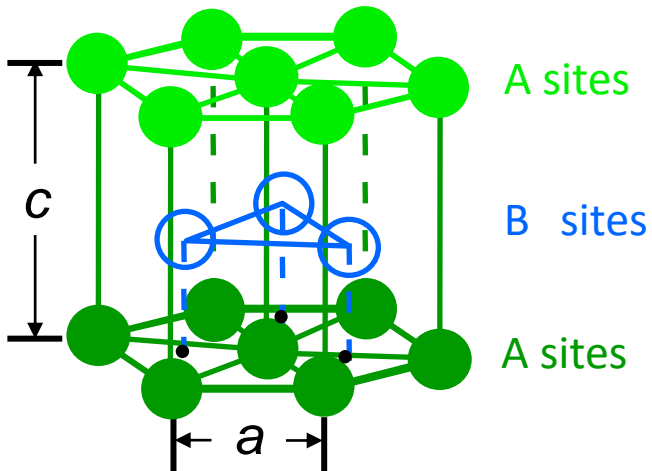
$$6 \times 1/2 + 8 \times 1/8 = 4 \text{ atoms/unit cell}$$

$$\text{APF} = \frac{\text{atoms/unit cell} \times \text{volume/atom}}{\text{volume/unit cell}}$$

$$= \frac{4 \times \frac{4}{3} \pi \left(\frac{\sqrt{2} a}{4} \right)^3}{a^3}$$

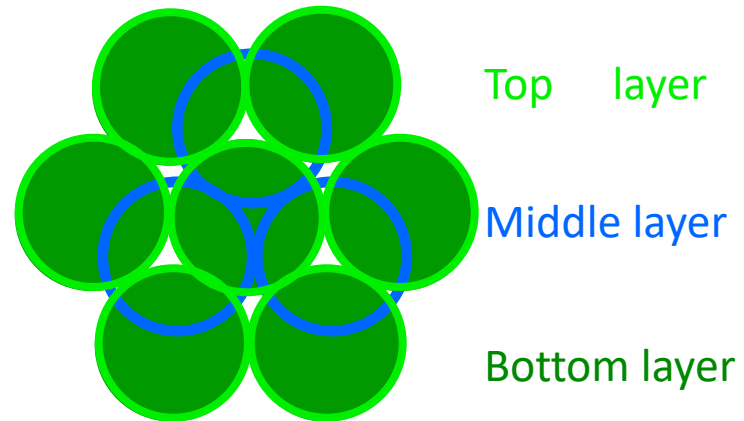
HEXAGONAL CLOSE-PACKED STRUCTURE (HCP)

- ABAB... Stacking Sequence
- 3D Projection



- Coordination # = 12
- APF = 0.74
- $c/a = 1.633$


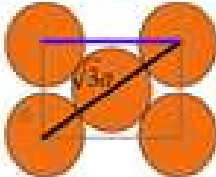
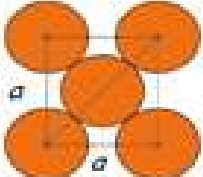
- 2D Projection



6 atoms/unit cell

ex: Cd, Mg, Ti, Zn

Summary

	a (lattice constant)	Atoms/unit cell	Coordination No.	Examples
Simple cubic	$a = 2R$ 	1	6	CsCl
BCC	$a = 4R/\sqrt{3}$ 	2	8	Many metals: α -Fe, Cr, Mo, W
FCC	$a = 4R/\sqrt{2}$ or $a = 2R\sqrt{2}$ 	4	12	Many metals : Ag, Au, Cu, Pt
HCP	$a = 2R$ $c = 1.633 a$	6	12	Many metals : Co, Mg, Ti, Zn

EXAMPLE PROBLEM

1. Consider a BCC crystal structure. Given that length of the cube side is a , and the atomic radius is R . Calculate the atomic packing factor (APF) of BCC unit cell.
2. Show that the atomic packing factor for FCC crystal structure is 0.74.

Crystal structure for some metals

<i>Metal</i>	<i>Crystal Structure^a</i>	<i>Atomic Radius^b (nm)</i>	<i>Metal</i>	<i>Crystal Structure</i>	<i>Atomic Radius (nm)</i>
Aluminum	FCC	0.1431	Molybdenum	BCC	0.1363
Cadmium	HCP	0.1490	Nickel	FCC	0.1246
Chromium	BCC	0.1249	Platinum	FCC	0.1387
Cobalt	HCP	0.1253	Silver	FCC	0.1445
Copper	FCC	0.1278	Tantalum	BCC	0.1430
Gold	FCC	0.1442	Titanium (α)	HCP	0.1445
Iron (α)	BCC	0.1241	Tungsten	BCC	0.1371
Lead	FCC	0.1750	Zinc	HCP	0.1332

THEORETICAL DENSITY, ρ

$$\text{Density} = \rho = \frac{\text{Mass of Atoms in Unit Cell}}{\text{Total Volume of Unit Cell}}$$

$$\rho = \frac{nA}{V_C N_A}$$

where

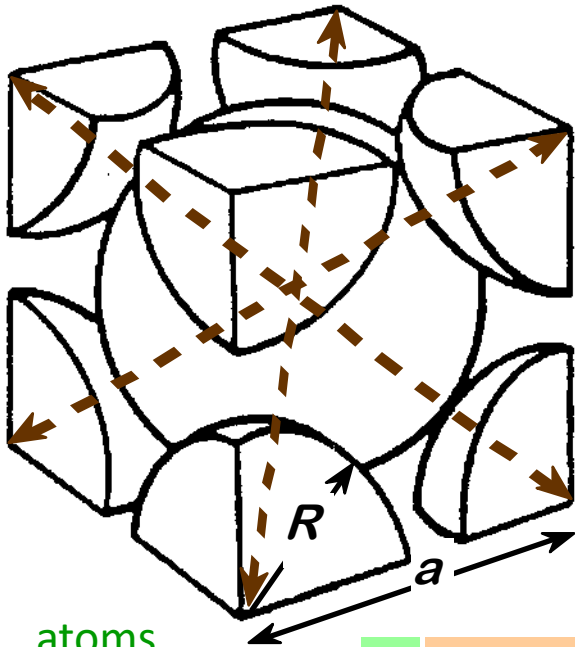
n = number of atoms/unit cell

A = atomic weight

V_C = Volume of unit cell = a^3 for cubic

N_A = Avogadro's number

= 6.022×10^{23} atoms/mol



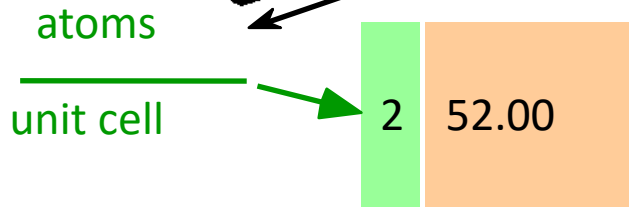
- Ex: Cr (BCC)

$$A = 52.00 \text{ g/mol}$$

$$R = 0.125 \text{ nm}$$

$$n = 2 \text{ atoms/unit cell}$$

$$a = 4R/\sqrt{3} = 0.2887 \text{ nm}$$

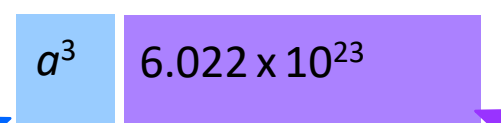


g
mol

$\rho_{\text{theoretical}}$	$= 7.18 \text{ g/cm}^3$
ρ_{actual}	$= 7.19 \text{ g/cm}^3$

$\rho =$

volume
unit cell



atoms
mol

EXAMPLE PROBLEM

Copper has an atomic radius of 0.128 nm, an FCC crystal structure and an atomic weight of 63.5 g/mol. Compute its theoretical density.

CERAMIC CRYSTAL STRUCTURE

Ceramic Materials

- *keramikos* - burnt stuff in Greek → desirable properties of ceramics are normally achieved through a high-temperature heat treatment process (*firing*).
- Usually a compound between metallic and non-metallic elements.
- Always composed of more than one element (e.g., Al_2O_3 , NaCl , SiC , SiO_2)
- Interaction bond either totally ionic or having some covalent character

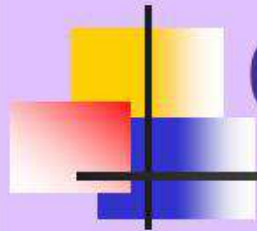
Properties :

- • Generally hard and brittle
- • *Generally* electrical and thermal **insulators** (exceptions: graphite, diamond, AlN ... and others)
- • Can be optically opaque, semi-transparent, or transparent
- High chemical stability and high melting temperature.

Class of ceramic

Traditional Ceramics: primary raw materials is clay
Example: porcelain, bricks, tiles, glasses.





Class of ceramic

Now new generation of this materials have evolved

Engineering Ceramics

- High-temperature ceramic
- Advance ceramic
- Electroceramic

Oxygen sensor



Aerospace product-Ni
Ti, Stainless steel



Atomic Bonding in Ceramics

- Bonding:
 - Can be ionic and/or covalent in character.
 - % ionic character increases with difference in electronegativity of atoms.
- Degree of ionic character may be large or small:

IA H 2.1	IIA Li 1.0																		0 He -
	Be 1.5											IIIA B 2.0	IVA C 2.5	VA N 3.1	VIA O 3.5	VIIA F 4.1		Ne -	
Na 1.0	Mg 1.3											Al 1.5	Si 1.8	P 2.1	S 2.4	Cl 2.9		Ar -	
K 0.9	Ca 1.1	III B Sc 1.2	IV B Ti 1.3	V B V 1.5	VI B Cr 1.6	VII B Mn 1.6	VIII Fe 1.7 Co 1.7 Ni 1.8			IB Cu 1.8	IIB Zn 1.7	Ga 1.8	Ge 2.0	As 2.2	Se 2.5	Br 2.8		Kr -	
Rb 0.9	Sr 1.0	Y 1.1	Zr 1.2	Nb 1.3	Mo 1.3	Tc 1.4	Ru 1.4	Rh 1.5	Pd 1.4	Ag 1.4	Cd 1.5	In 1.5	Sn 1.7	Sb 1.8	Te 2.0	I 2.2		Xe -	
Cs 0.9	Ba 0.9	La 1.1	Hf 1.2	Ta 1.4	W 1.4	Re 1.5	Os 1.5	Ir 1.6	Pt 1.5	Au 1.4	Hg 1.5	Tl 1.5	Pb 1.6	Bi 1.7	Po 1.8	At 2.0		Rn -	
Fr 0.9	Ra 0.9	Ac 1.0	Lanthanides: 1.0-1.2 Actinides: 1.0-1.2																

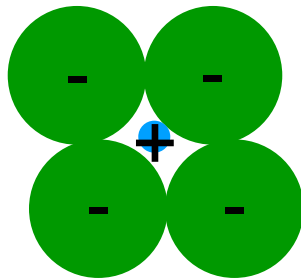
CaF₂: large

SiC: small

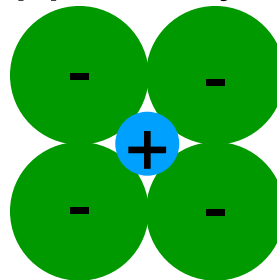
Factors that Determine Crystal Structure

1. Relative sizes of ions – Formation of stable structures:

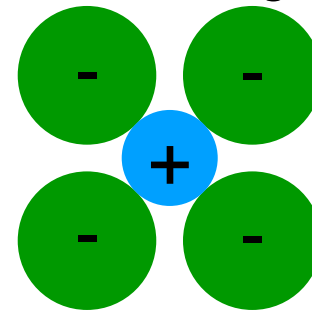
--maximize the # of oppositely charged ion neighbors.



unstable



stable



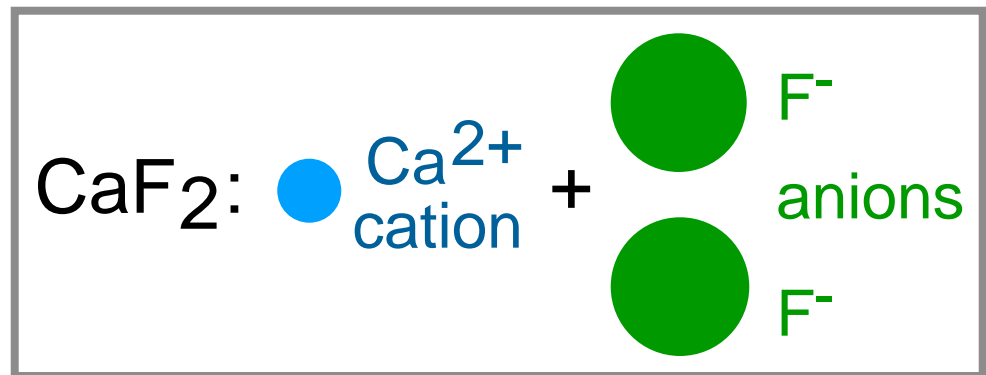
stable

Adapted from Fig. 4.4,
Callister & Rethwisch 9e.

2. Maintenance of Charge Neutrality :

--Net charge in ceramic should be zero.

--Reflected in chemical formula:



m, p values to achieve charge neutrality

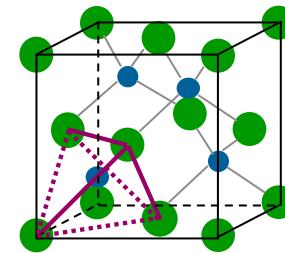
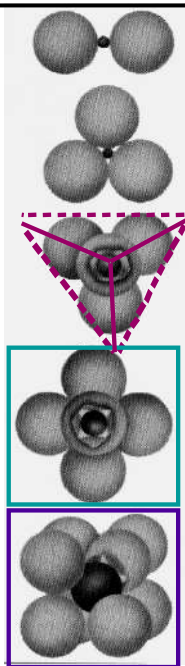
Coordination Number and Ionic Radii

- Coordination Number increases with $\frac{r_{\text{cation}}}{r_{\text{anion}}}$

To form a stable structure, how many anions can surround around a cation?

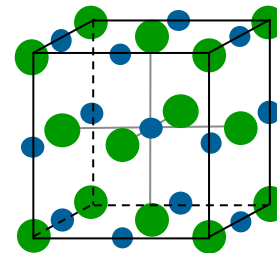
$\frac{r_{\text{cation}}}{r_{\text{anion}}}$	Coord. Number	
< 0.155	2	linear
0.155 - 0.225	3	triangular
0.225 - 0.414	4	tetrahedral
0.414 - 0.732	6	octahedral
0.732 - 1.0	8	cubic

Adapted from Table 4.3, Callister & Rethwisch 9e.



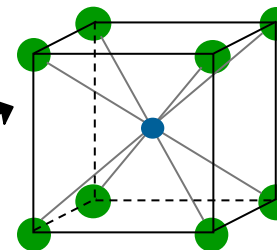
ZnS
(zinc blende)

Adapted from Fig. 4.7, Callister & Rethwisch 9e.



NaCl
(sodium chloride)

Adapted from Fig. 4.5, Callister & Rethwisch 9e.

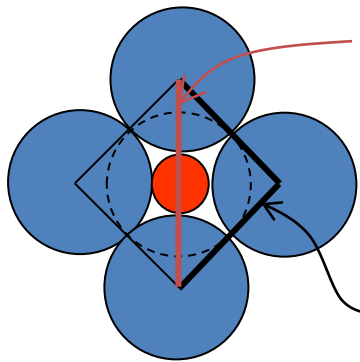


CsCl
(cesium chloride)

Adapted from Fig. 4.6, Callister & Rethwisch 9e.

Computation of Minimum Cation-Anion Radius Ratio

- Determine minimum $r_{\text{cation}}/r_{\text{anion}}$ for an octahedral site (C.N. = 6)



$$2r_{\text{anion}} + 2r_{\text{cation}} = \sqrt{2}a$$

$$a = 2r_{\text{anion}}$$

$$2r_{\text{anion}} + 2r_{\text{cation}} = 2\sqrt{2}r_{\text{anion}}$$

$$r_{\text{anion}} + r_{\text{cation}} = \sqrt{2}r_{\text{anion}} \quad r_{\text{cation}} = (\sqrt{2} - 1)r_{\text{anion}}$$

$$\frac{r_{\text{cation}}}{r_{\text{anion}}} = \sqrt{2} - 1 = 0.414$$

Example Problem: Predicting the Crystal Structure of FeO

- On the basis of ionic radii, what crystal structure would you predict for FeO?

Cation Ionic radius (nm)

Al³⁺ 0.053

Fe²⁺ 0.077

Fe³⁺ 0.069

Ca²⁺ 0.100

Anion

O²⁻ 0.140

Cl⁻ 0.181

F⁻ 0.133

- Answer:

$$\frac{r_{\text{cation}}}{r_{\text{anion}}} = \frac{0.077}{0.140} = 0.550$$

based on this ratio,

-- coord # = 6 because

$$0.414 < 0.550 < 0.732$$

-- crystal structure is NaCl

Data from Table 4.4,
Callister & Rethwisch 9e.

Example Problem: Predicting the Crystal Structure of FeO

- On the basis of ionic radii, what is the coordination number and coordination geometry would you predict for FeO?

Cation Ionic radius (nm)

Al³⁺ 0.053

Fe²⁺ 0.077

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Ca²⁺ 0.100

Anion

O²⁻ 0.140

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- Answer:

$$\frac{r_{\text{cation}}}{r_{\text{anion}}} = \frac{0.077}{0.140} = 0.550$$

based on this ratio,
-- coord # = 6 because

$$0.414 < 0.550 < 0.732$$

-- Coordination geometry is octahedral

Ceramic Crystal Structure

1. AX - Type Crystal Structures

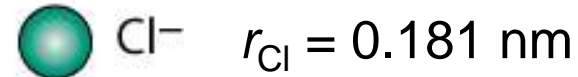
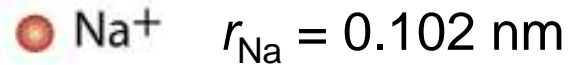
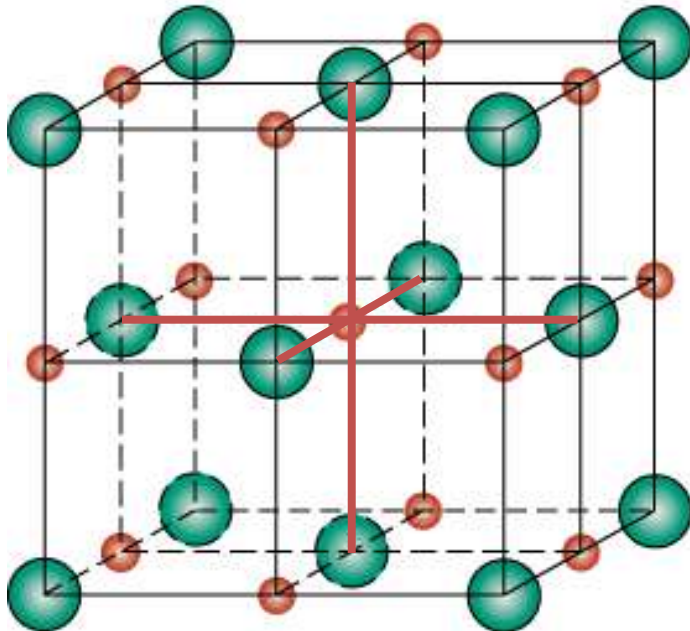
Include: NaCl, CsCl, and zinc blende structures

2. A_mX_p – Type Crystal Structures

3. $A_mB_nX_p$ Crystal Structures

AX Crystal Structures

1. NaCl (rock salt) structure



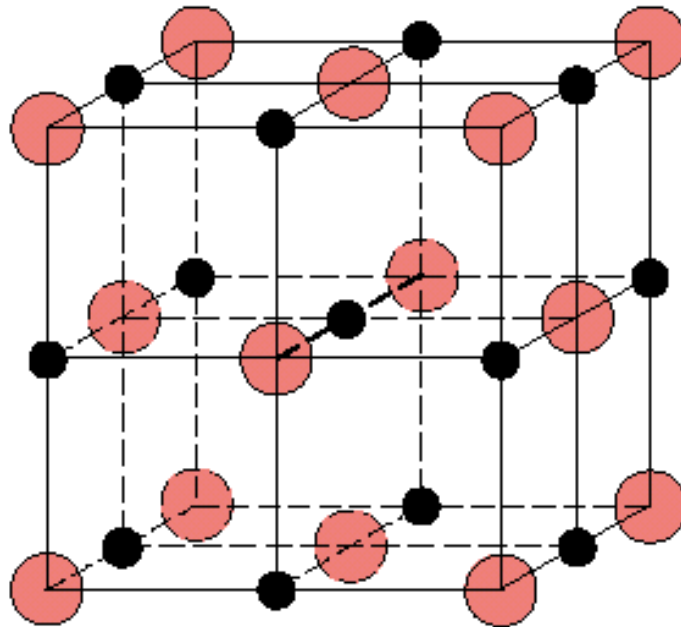
$$r_{\text{Na}}/r_{\text{Cl}} = 0.564$$

∴ cations (Na⁺) prefer octahedral sites

Adapted from Fig. 4.5,
Callister & Rethwisch 9e.

MgO and FeO

MgO and FeO also have the NaCl structure



$$r_{Mg}/r_O = 0.514$$

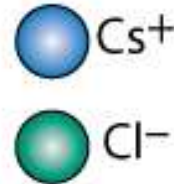
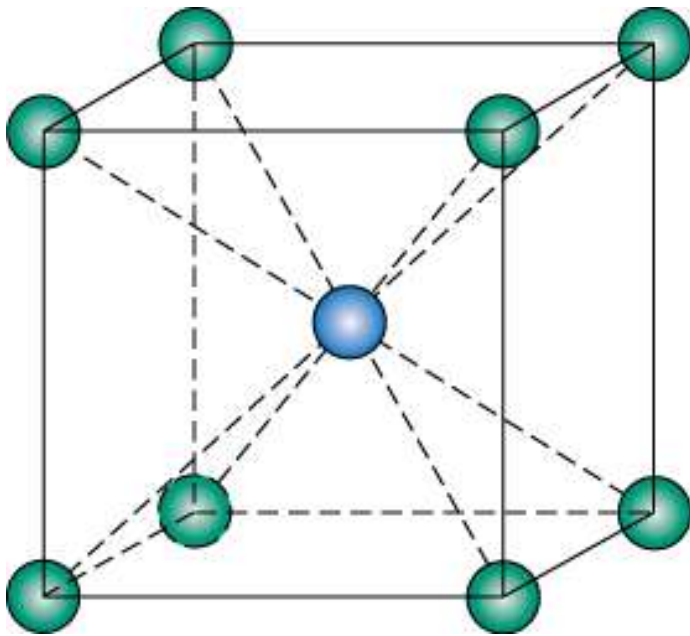
∴ cations prefer octahedral sites

Adapted from Fig. 4.5,
Callister & Rethwisch 9e.

So each Mg^{2+} (or Fe^{2+}) has 6 neighbor oxygen atoms

AX Crystal Structures

2. Cesium Chloride structure



$$\frac{r_{\text{Cs}^+}}{r_{\text{Cl}^-}} = \frac{0.170}{0.181} = 0.939$$

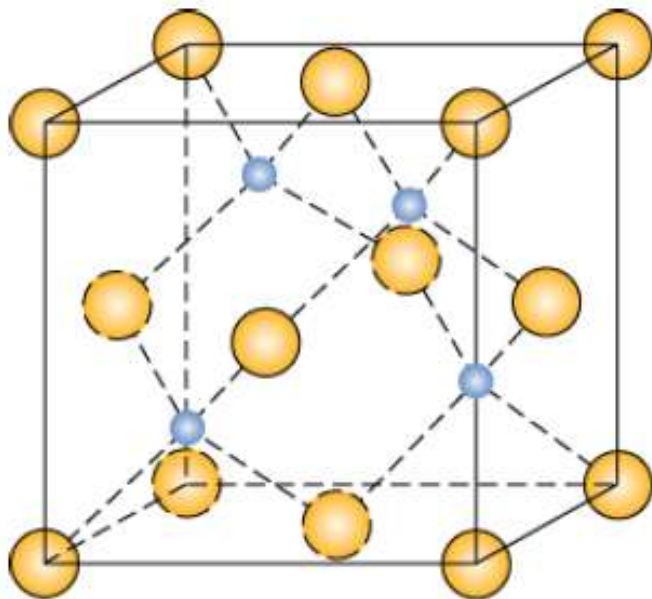
∴ Since $0.732 < 0.939 < 1.0$,
cubic sites preferred

So each Cs⁺ has 8 neighbor Cl⁻

Fig. 4.6, Callister & Rethwisch 9e.

AX-type Crystal structure

Zinc Blende structure (S atom at corner and face position, Zn fill interior tetrahedral position)



Example: ZnO, ZnS, SiC

$$\frac{r_{\text{Zn}^{2+}}}{r_{\text{O}^{2-}}} = \frac{0.074}{0.140} = 0.529 \Rightarrow \text{octahedron??}$$

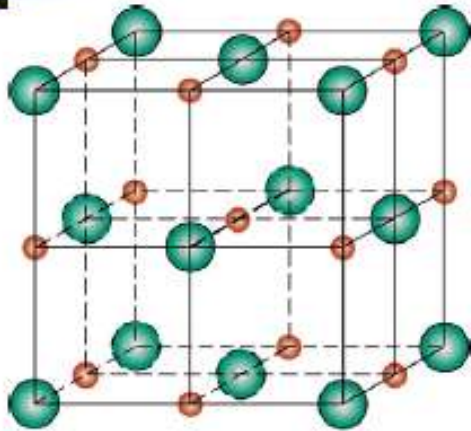
- Size arguments predict Zn²⁺ in octahedron sites
- In observed structure Zn²⁺ in tetrahedron sites

Why is Zn²⁺ in tetrahedron sites?

bonding hybridization of zinc favors tetrahedron sites

So each Zn²⁺ has 4 neighboring S²⁻

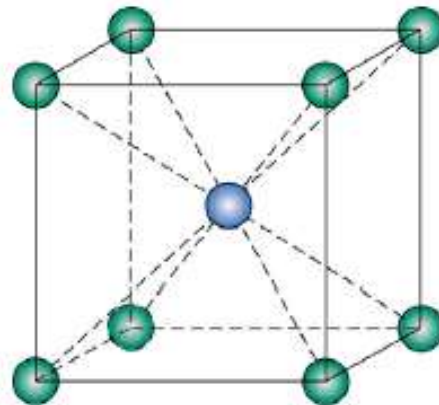
Summary - AX



Rock Salts

Generated from FCC arrangement

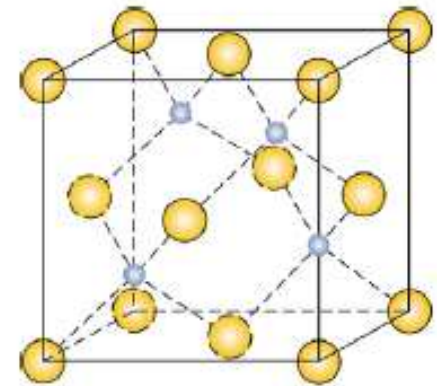
Ceramics: NaCl, NiO, MgO, FeO



Cesium Chloride

Generated from BCC arrangement

Ceramics: CsCl, TlCl and TlBr



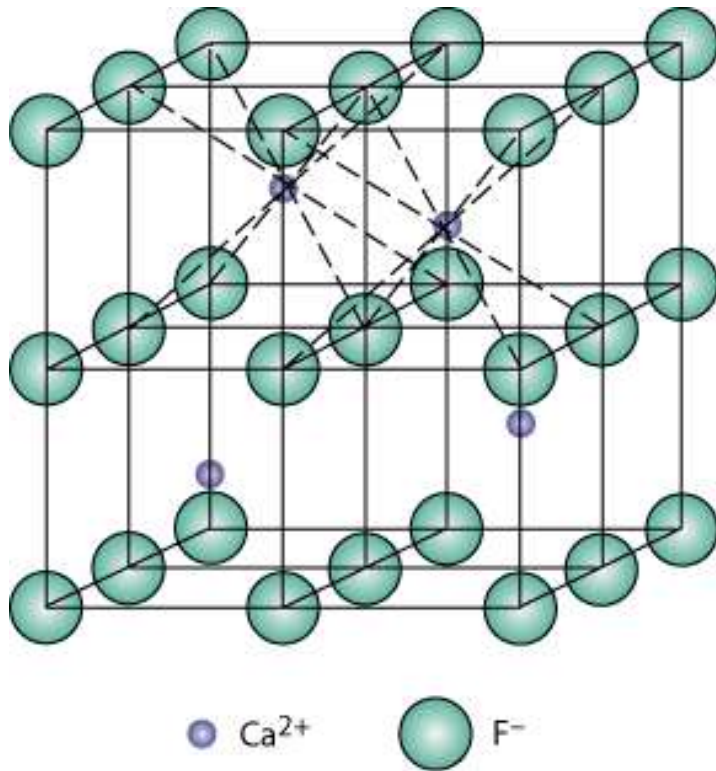
Zinc Blende

Generated from FCC arrangement

Ceramics: ZnO, CdS, InAs, GaAs, ZnSe, SiC

AX₂ Crystal Structures

Fluorite structure

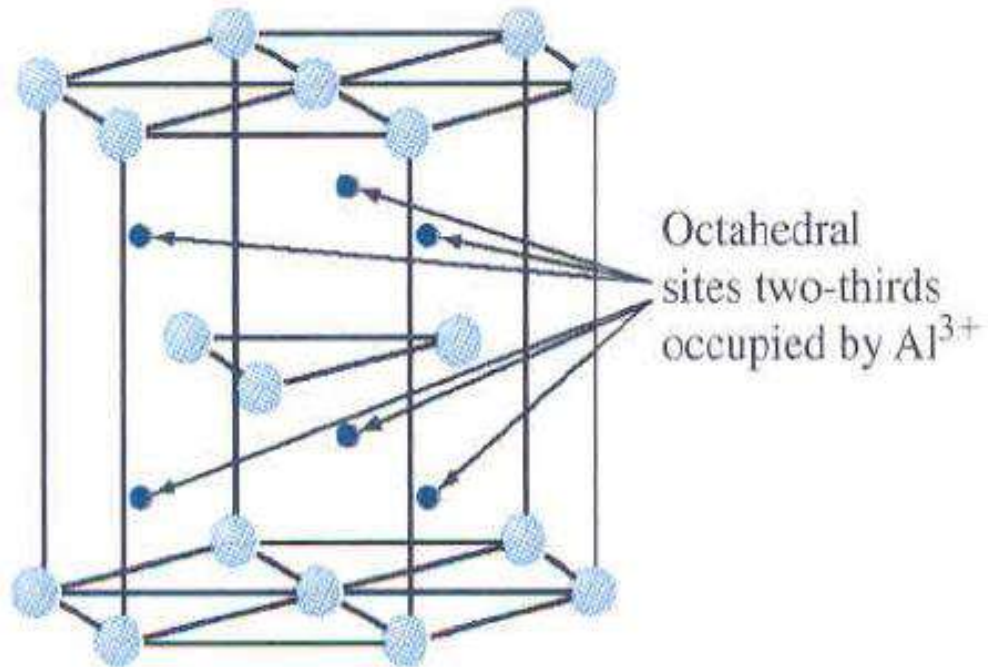


- Calcium Fluorite (CaF₂)
- Cations in cubic sites
- UO₂, ThO₂, ZrO₂, CeO₂
- Antifluorite structure – positions of cations and anions reversed

Fig. 4.8, Callister & Rethwisch 9e.



- Corundum; Al_2O_3



ABX₃ Crystal Structures

- **Perovskite** structure

Ex: complex oxide
BaTiO₃

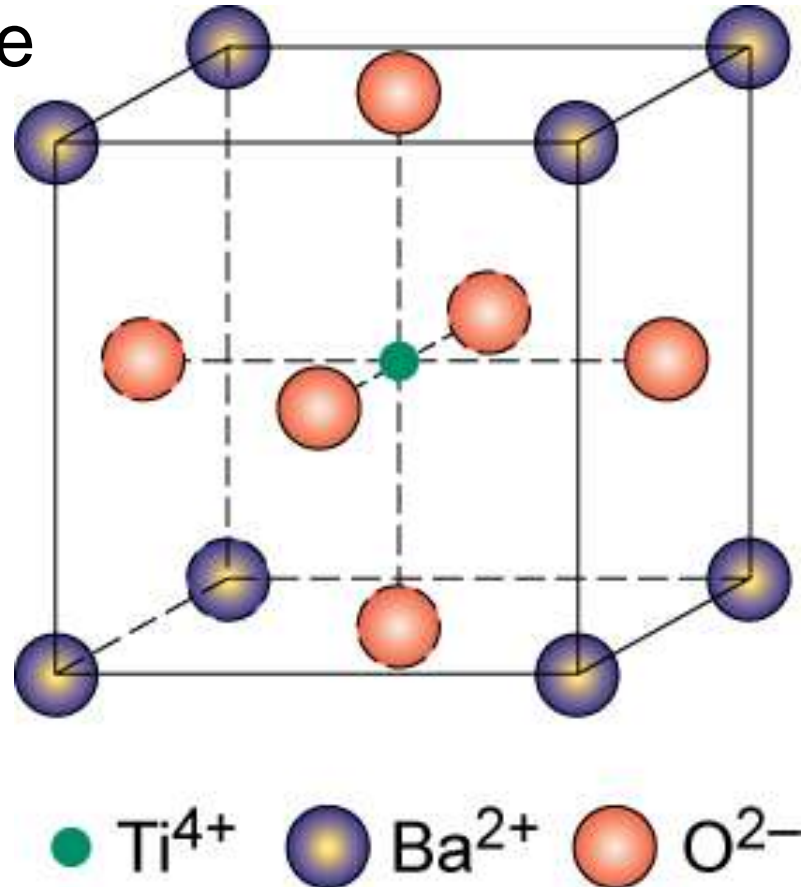


Fig. 4.9, Callister & Rethwisch 9e.

Density Computations for Ceramics

Number of formula units/unit cell

$$\rho = \frac{n'(\Sigma A_C + \Sigma A_A)}{V_C N_A}$$

Volume of unit cell

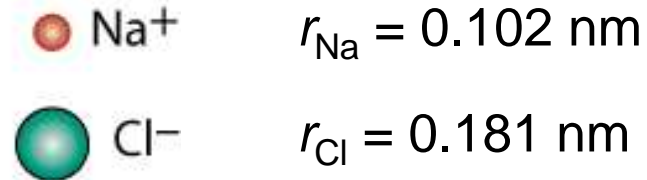
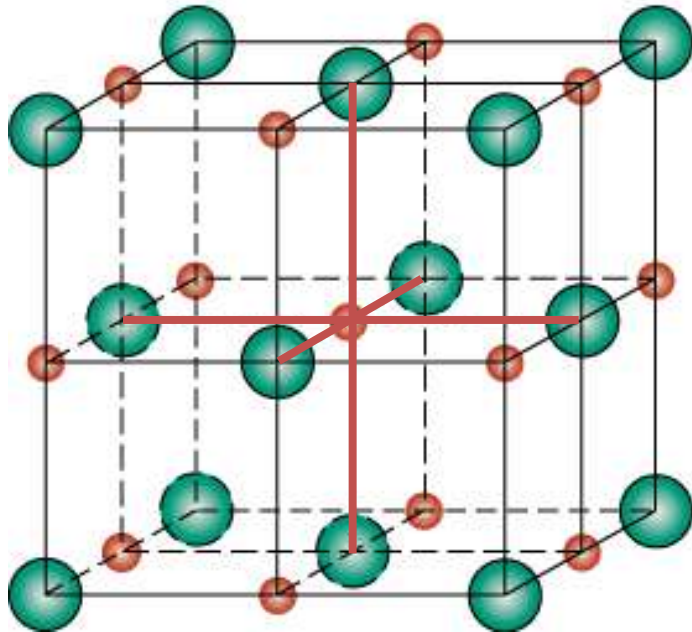
Avogadro's number

ΣA_C = sum of atomic weights of all cations in formula unit

ΣA_A = sum of atomic weights of all anions in formula unit

Density Computations for Ceramics - Example

On the basis of the crystal structure, compute the theoretical density for sodium chloride. ($A_{\text{Na}} = 23 \text{ g/mol}$; $A_{\text{Cl}} = 35.5 \text{ g/mol}$)



Adapted from Fig. 4.5,
Callister & Rethwisch 9e.

Densities of Material Classes

In general

$$\rho_{\text{metals}} > \rho_{\text{ceramics}} > \rho_{\text{polymers}}$$

Why?

Metals have...

- close-packing (metallic bonding)
- often large atomic masses

Ceramics have...

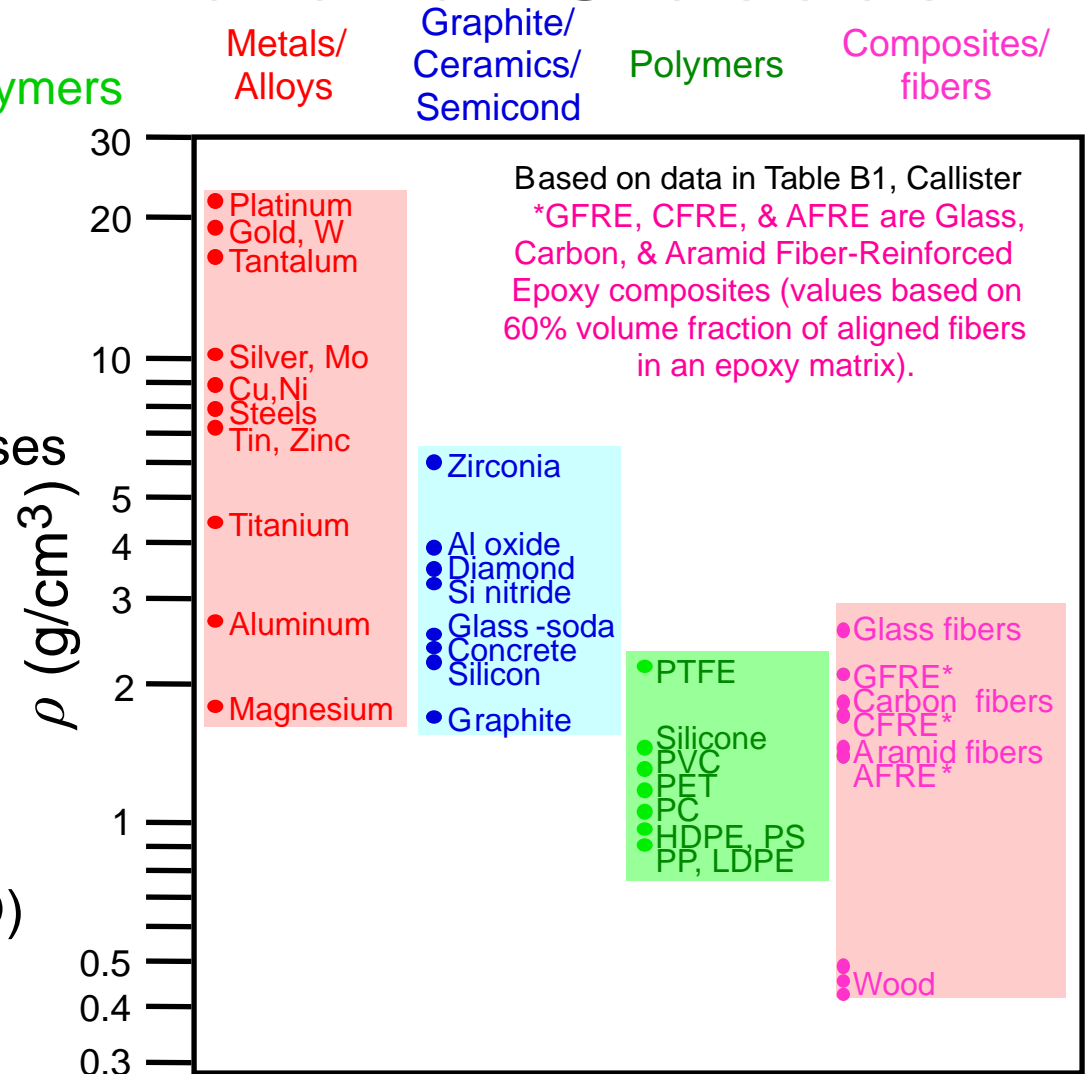
- less dense packing
- often lighter elements

Polymers have...

- low packing density (often amorphous)
- lighter elements (C,H,O)

Composites have...

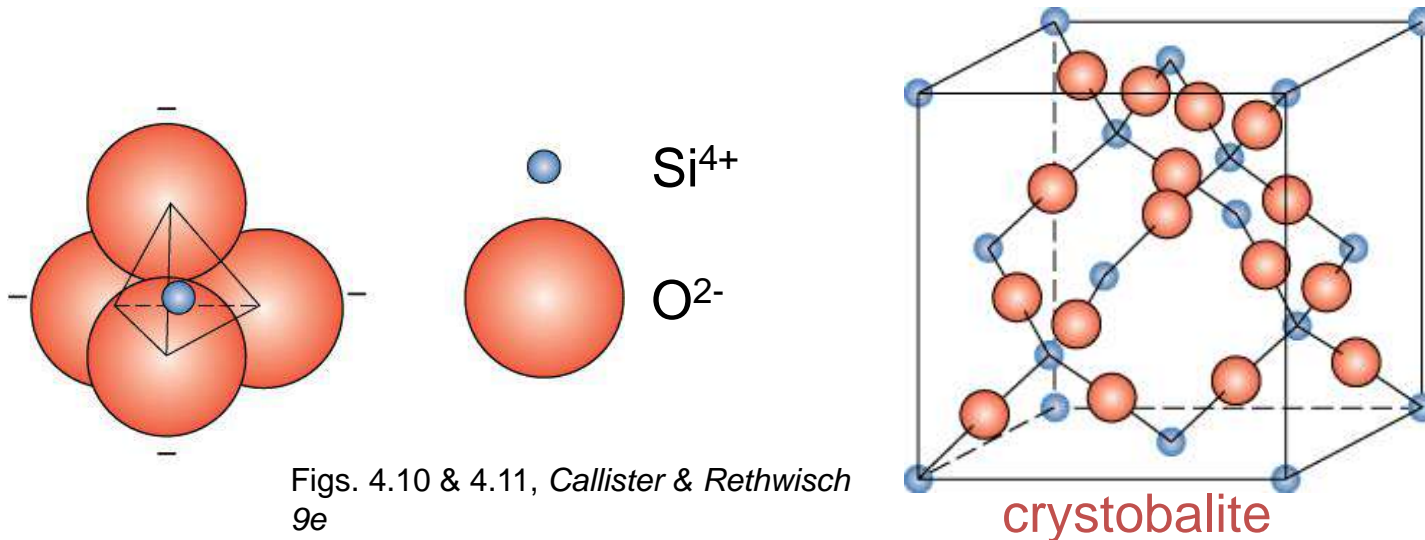
- intermediate values



Data from Table B.1, Callister & Rethwisch, 9e.

Silicate Ceramics – Crystalline Silica

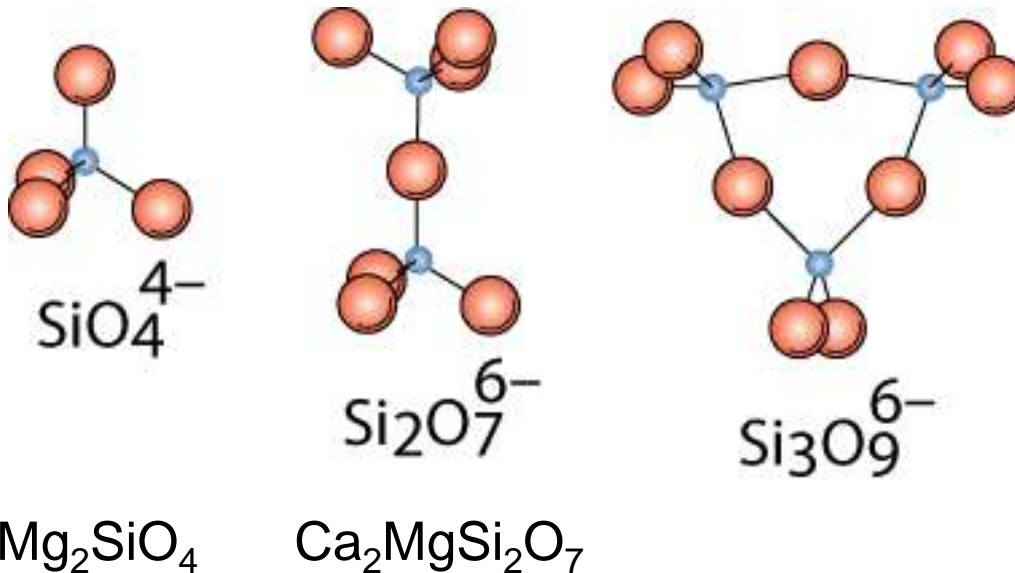
Most common elements on earth are Si & O



- SiO_2 (silica) **polymorphic** forms are quartz, cristobalite, & tridymite
- The strong Si-O bonds lead to a high melting temperature (1710°C) for this material

Silicates

Bonding of adjacent SiO_4^{4-} accomplished by the sharing of common corners, edges, or faces



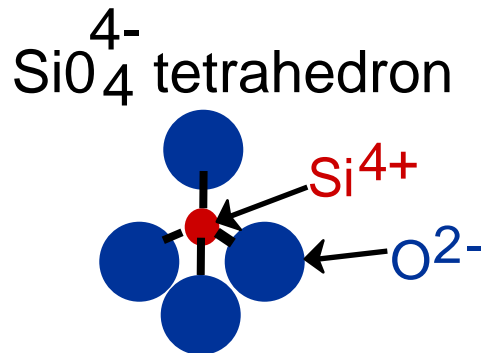
Adapted from Fig. 4.13, *Callister & Rethwisch 9e.*

Presence of cations such as Ca^{2+} , Mg^{2+} , & Al^{3+}

1. maintain charge neutrality, and
2. ionically bond SiO_4^{4-} to one another

Glass Structure

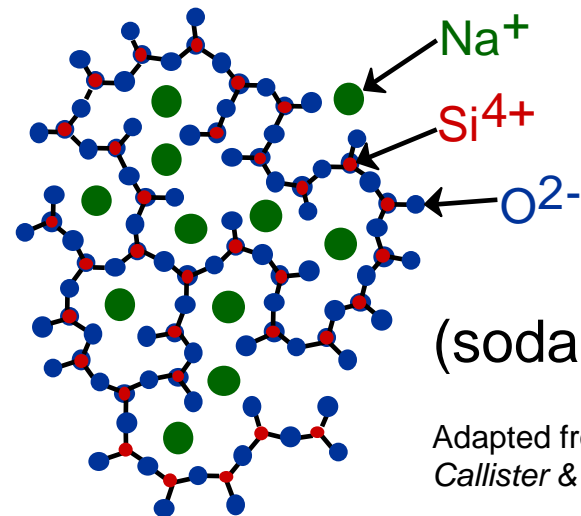
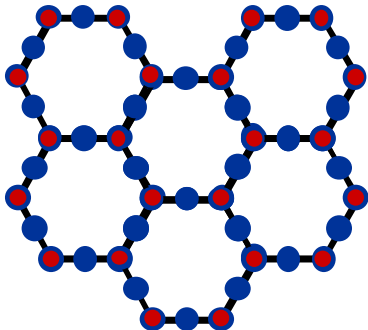
- Basic Unit:



Glass is noncrystalline (**amorphous**)

- Fused silica is SiO_2 to which no impurities have been added
- Other common glasses contain impurity ions such as Na^+ , Ca^{2+} , Al^{3+} , and B^{3+}

- Quartz is **crystalline**
 SiO_2 :



(soda glass)

Adapted from Fig. 4.12,
Callister & Rethwisch 9e.

Layered Silicates

- Layered silicates (e.g., clays, mica, talc)
 - SiO_4 tetrahedra connected together to form 2-D plane
- A net negative charge is associated with each $(\text{Si}_2\text{O}_5)^{2-}$ unit
- Negative charge balanced by adjacent plane rich in positively charged cations

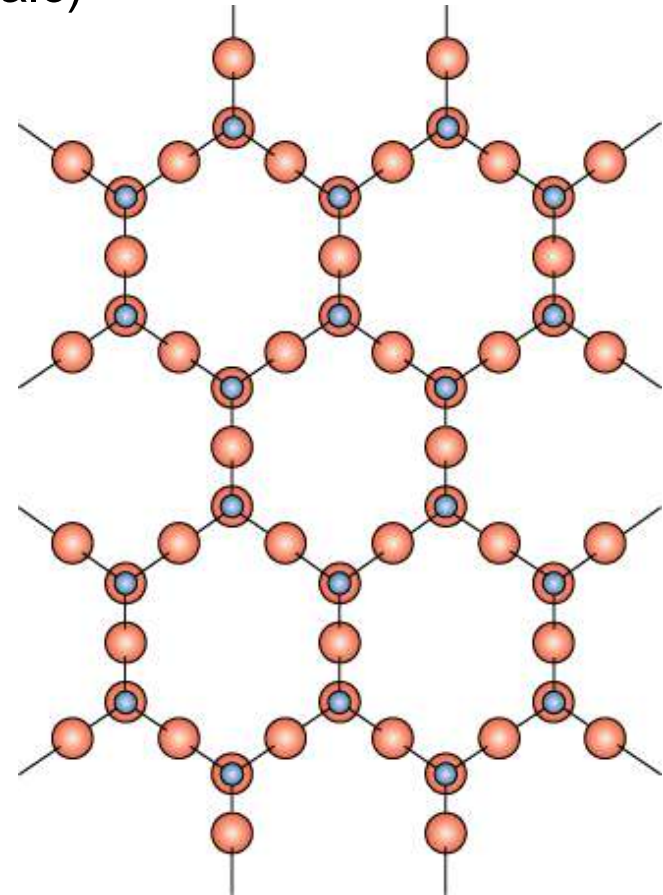


Fig. 4.14, Callister & Rethwisch 9e.

Layered Silicates (cont)

- Kaolinite clay alternates $(\text{Si}_2\text{O}_5)^{2-}$ layer with $\text{Al}_2(\text{OH})_4^{2+}$ layer

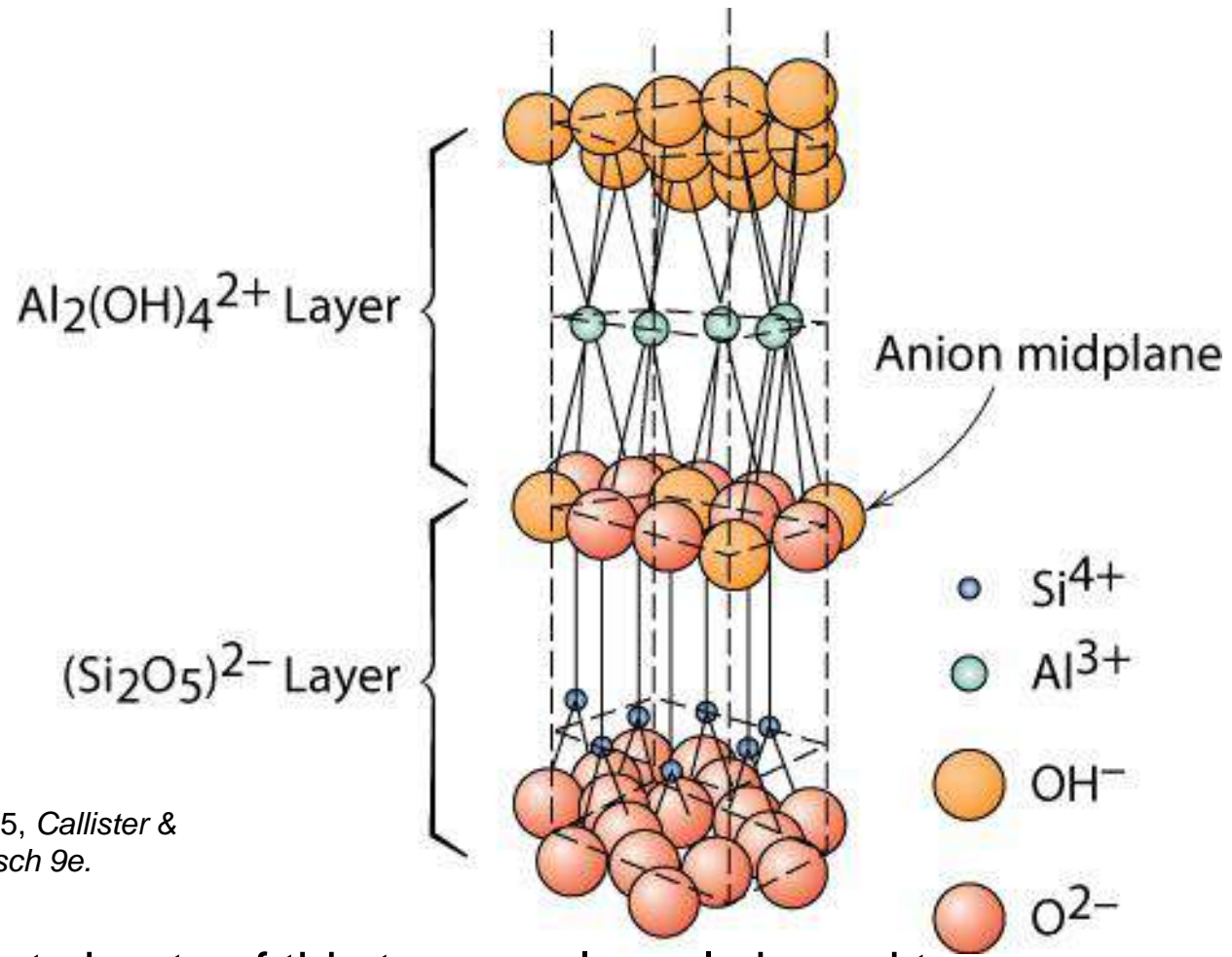
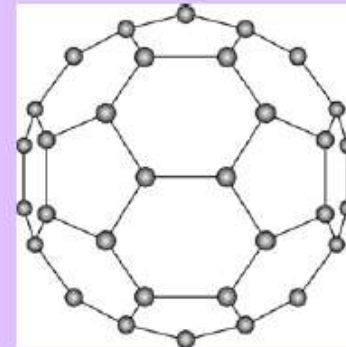


Fig. 4.15, Callister & Rethwisch 9e.

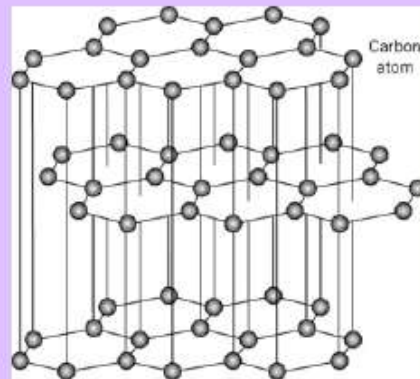
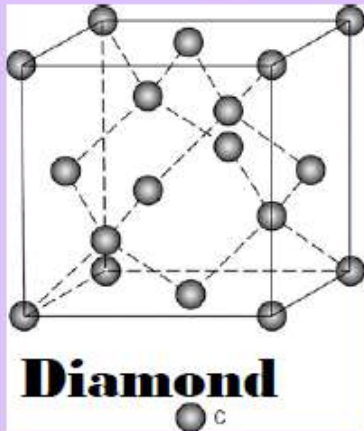
Note: Adjacent sheets of this type are loosely bound to one another by van der Waal's forces.

Carbon- based materials

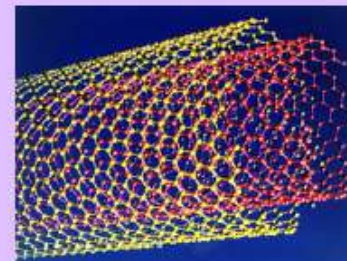
- Since graphite is often considered a ceramic material, and since the crystal structure of diamond is related to the zinc blende structure, discussion of carbon- based materials typically accompanies ceramics.
- We will review the crystal structure and major properties of the three known polymorphs of carbon:
 - diamond (metastable)
 - graphite (stable)
 - fullerene (stable)



Fullerenes



Graphite



Carbon Nanotubes

Polymorphic Forms of Carbon

Diamond

- tetrahedral bonding of carbon
 - hardest material known
 - very high thermal conductivity
- large single crystals – gem stones
- small crystals – used to grind/cut other materials
- diamond thin films
 - hard surface coatings – used for cutting tools, medical devices, etc.

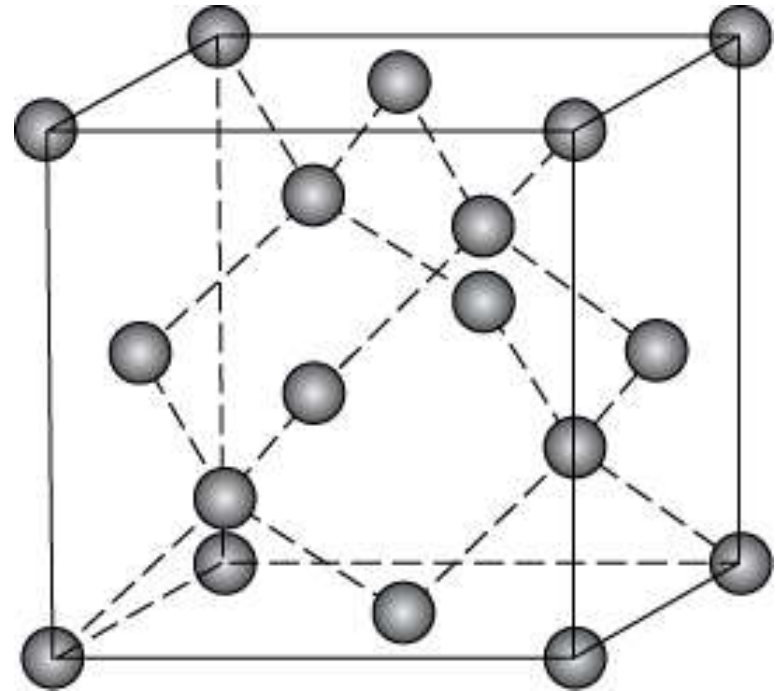


Fig. 4.17, Callister & Rethwisch 9e.

Polymorphic Forms of Carbon (cont)

Graphite

- layered structure – parallel hexagonal arrays of carbon atoms

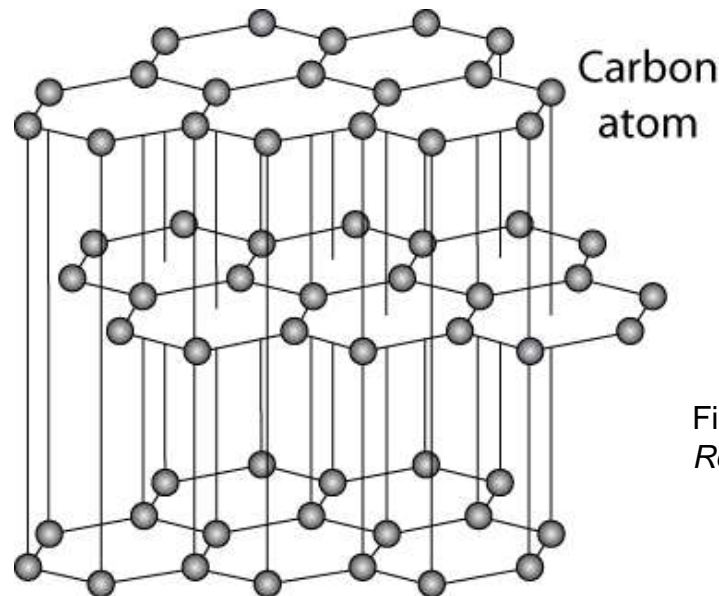


Fig. 4.18, *Callister & Rethwisch 9e.*

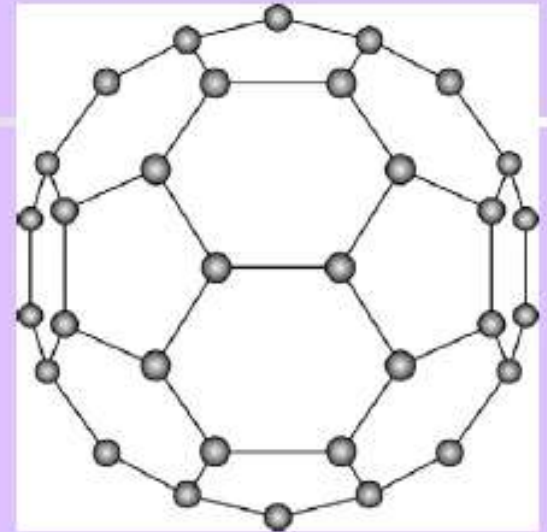
- weak van der Waal's forces between layers
- planes slide easily over one another -- good lubricant

FULLERENE

- discovered in 1985 by spark synthesis
- carbon bond to form a hollow spherical molecule, each consisting of 60 carbon atoms
- commonly called "*Buckminsterfullerene*" after R. Buckminster Fuller, original designer of the geodesic dome.
- The highly symmetrical nature of the bonding gives rise to a highly stable molecule.
- Individual C₆₀ molecules bond together to form a FCC lattice
- other forms have recently been discovered including tubes and rods (*buckytubes*)

Possible applications:

- drug delivery
- low mass structural members



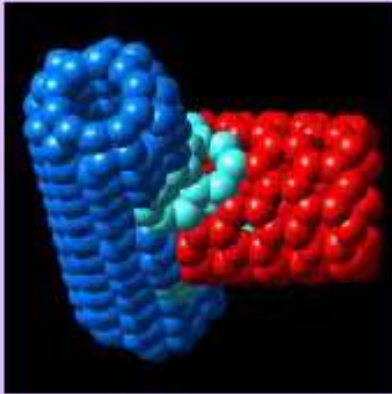
Buckminsterfullerenes
(buckyballs)

Carbon Nanotubes

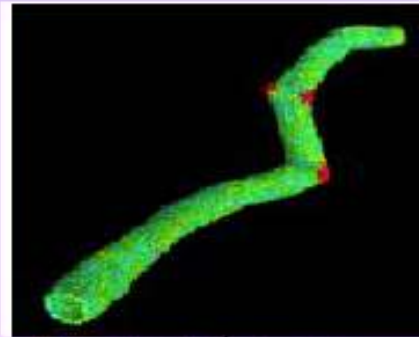
– single graphite atomic layer with conventional hexagonal structure being rolled into tubes and at both ends closed with 2 hemi fullerenes

Carbon Nanotubes

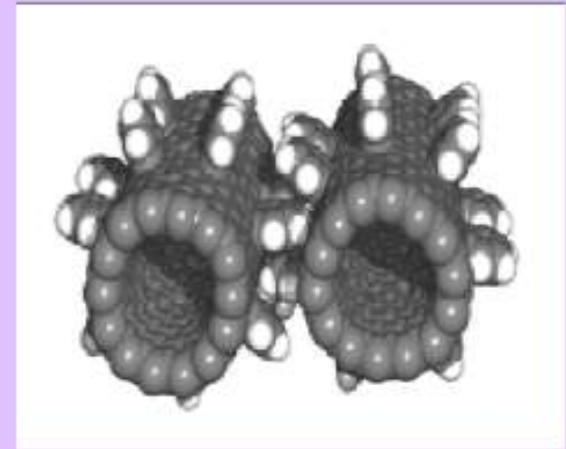
carbon nanotubes are expected to play an important role in future **nanotechnology** applications (nanoscale materials, sensors, machines, and computers)



Carbon nanotube T-junction



C nanotube as reinforcing fibre in nanocomposite



carbon nanotube gear

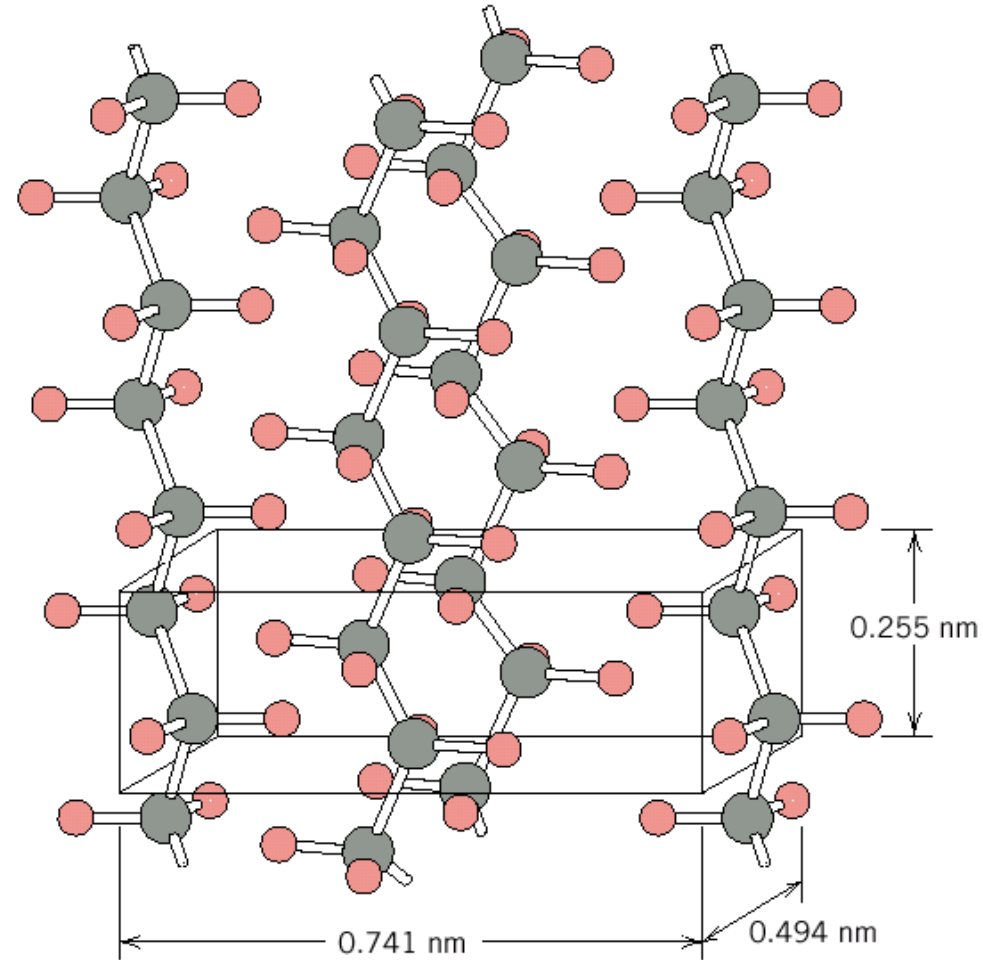
Properties:

- Have tensile strength 20 times than that of the strongest steel
- High elastic modulus
- Low density, conduct electricity, high heat conductivity

Crystallinity in Polymers

Fig. 4.19, *Callister & Rethwisch 9e.*

- Ordered atomic arrangements involving molecular chains
- Crystal structures in terms of unit cells
- Example shown
 - polyethylene unit cell



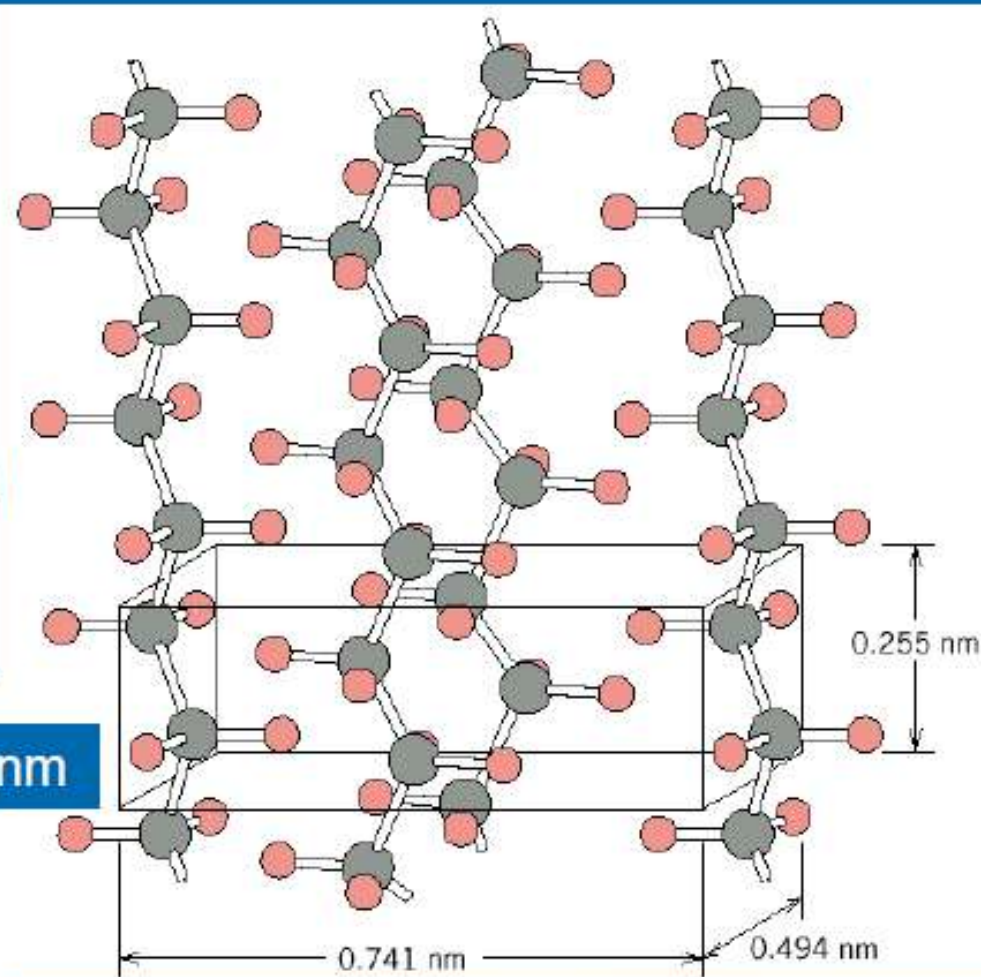
Polymer Crystallinity

Ex: polyethylene unit cell

- Crystals must contain the polymer chains in some way
 - Chain folded structure



10 nm



Computation of Density and Percent Crystallinity

- Computation of Density
(in relation with number of molecules inside a unit cell)

$$\rho = \frac{nA}{V_C N_A}$$

Where:

n = number of repeat units within a unit cell

A = repeat unit molecular weight

V_C = volume of the unit cell

N_A = Avogadro's number (6.023×10^{23} atoms/mol)

Computation of Density and Percent Crystallinity

- Computation of Percent Crystallinity

$$\% \text{ crystallinity} = \frac{\rho_c(\rho_s - \rho_a)}{\rho_s(\rho_c - \rho_a)} \times 100$$

Where:

ρ_s = density of polymer specimen

ρ_a = density of totally amorphous polymer

ρ_c = density of perfectly crystalline polymer

Computations of the Density and Percent Crystallinity of Polyethylene

- (a) Compute the density of totally crystalline polyethylene. The orthorhombic unit cell for polyethylene is shown in Figure 14.10; also, the equivalent of two ethylene repeat units is contained within each unit cell.
- (b) Using the answer to part (a), calculate the percent crystallinity of a branched polyethylene that has a density of 0.925 g/cm^3 . The density for the totally amorphous material is 0.870 g/cm^3 .

Crystals as Building Blocks

- Some engineering applications require single crystals:
 - diamond single crystals for abrasives
 - turbine blades



(Courtesy Martin Deakins,
GE Superabrasives, Worthington,
OH. Used with permission.)

- Properties of crystalline materials often related to crystal structure.
 - Ex: Quartz fractures more easily along some crystal planes than others.



(Courtesy P.M. Anderson)



Polycrystals

- Most engineering materials are **polycrystals**.



Anisotropic

Fig. K, color inset pages of *Callister 5e*.
(Courtesy of Paul E. Danielson, Teledyne Wah Chang Albany)

- Nb-Hf-W plate with an electron beam weld.
- Each "grain" is a single crystal.
- If grains are randomly oriented, overall component properties are not directional.
- Grain sizes typically range from 1 nm to 2 cm (i.e., from a few to millions of atomic layers).

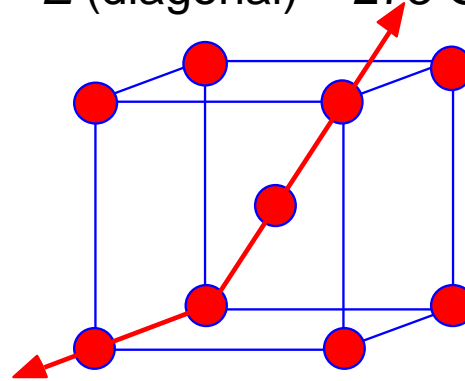
Isotropic

Single vs Polycrystals

- Single Crystals

- Properties vary with direction: **anisotropic**.
- Example: the modulus of elasticity (E) in BCC iron:

E (diagonal) = 273 GPa

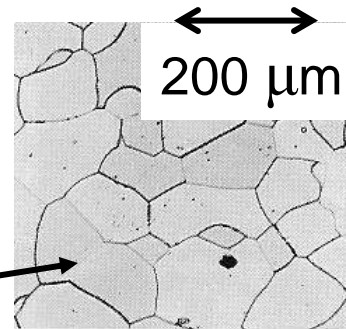


Data from Table 3.3, *Callister & Rethwisch 9e*. (Source of data is R.W. Hertzberg, *Deformation and Fracture Mechanics of Engineering Materials*, 3rd ed., John Wiley and Sons, 1989.)

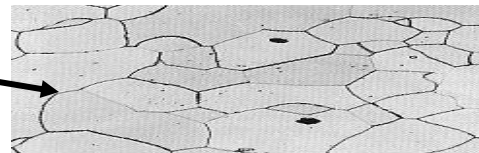
E (edge) = 125 GPa

- Polycrystals

- Properties may/may not vary with direction.
- If grains are randomly oriented: **isotropic**. ($E_{\text{poly iron}} = 210 \text{ GPa}$)
- If grains are **textured**, anisotropic.



Adapted from Fig. 6.19(b), *Callister & Rethwisch 9e*. [Fig. 6.19(b) is courtesy of L.C. Smith and C. Brady, the National Bureau of Standards, Washington, DC (now the National Institute of Standards and Technology, Gaithersburg, MD).]



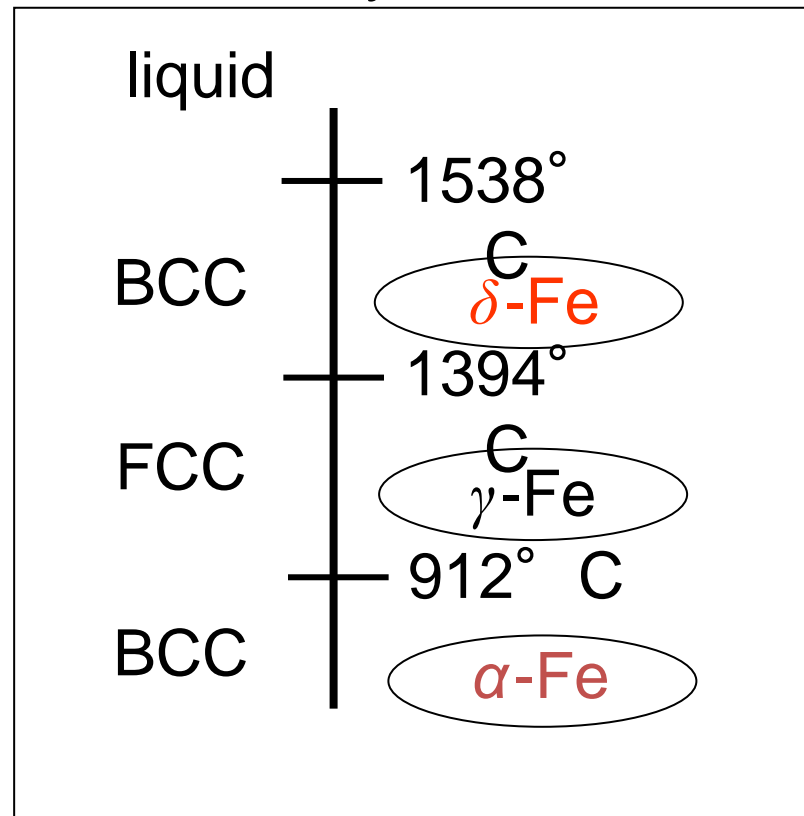
Polymorphism

- Two or more distinct crystal structures for the same material (allotropy/polymorphism)

titanium
 α, β -Ti

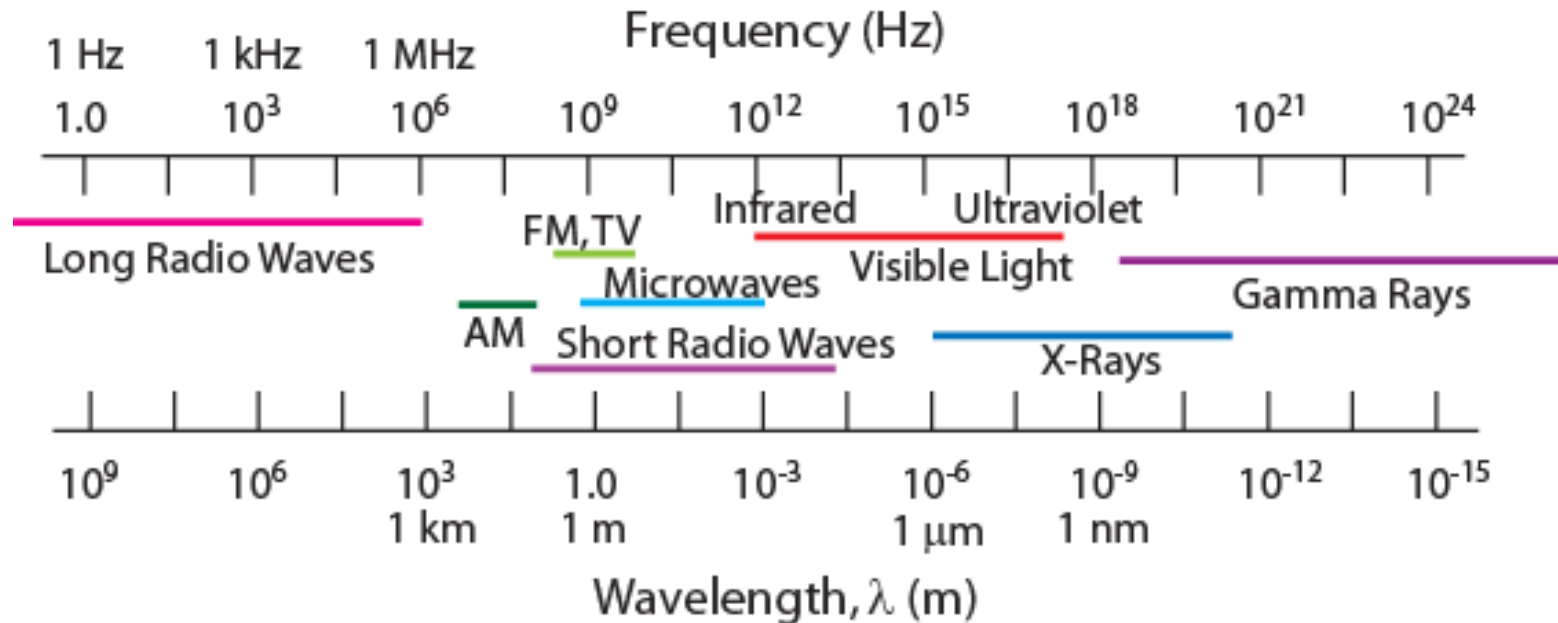
carbon
diamond, graphite

iron system



X-Ray Diffraction

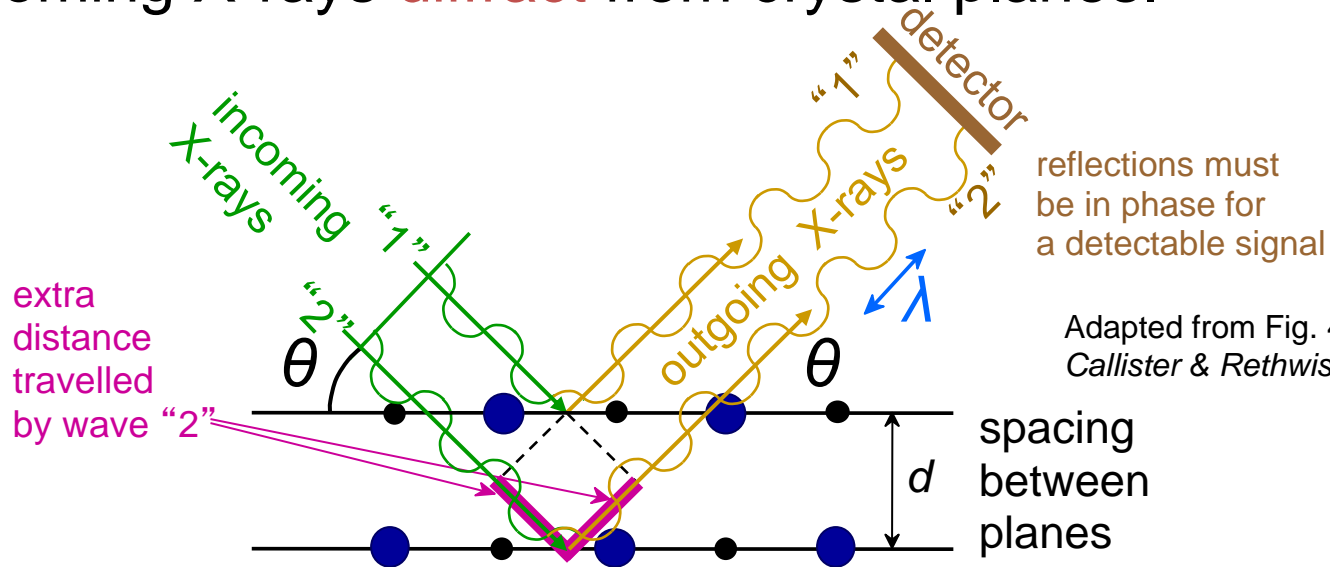
Electromagnetic Spectrum



- Diffraction gratings must have spacings comparable to the wavelength of diffracted radiation.
- Can't resolve spacings $< \lambda$
- Spacing is the distance between parallel planes of atoms.

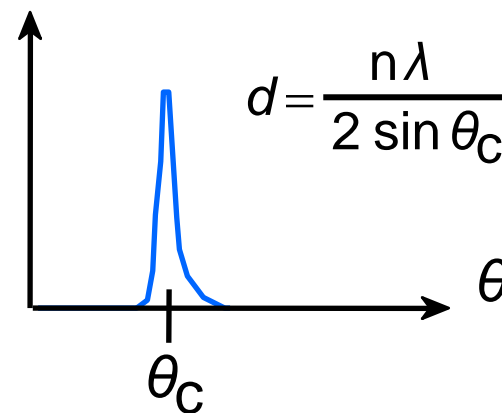
X-Rays to Determine Crystal Structure

- Incoming X-rays **diffract** from crystal planes.

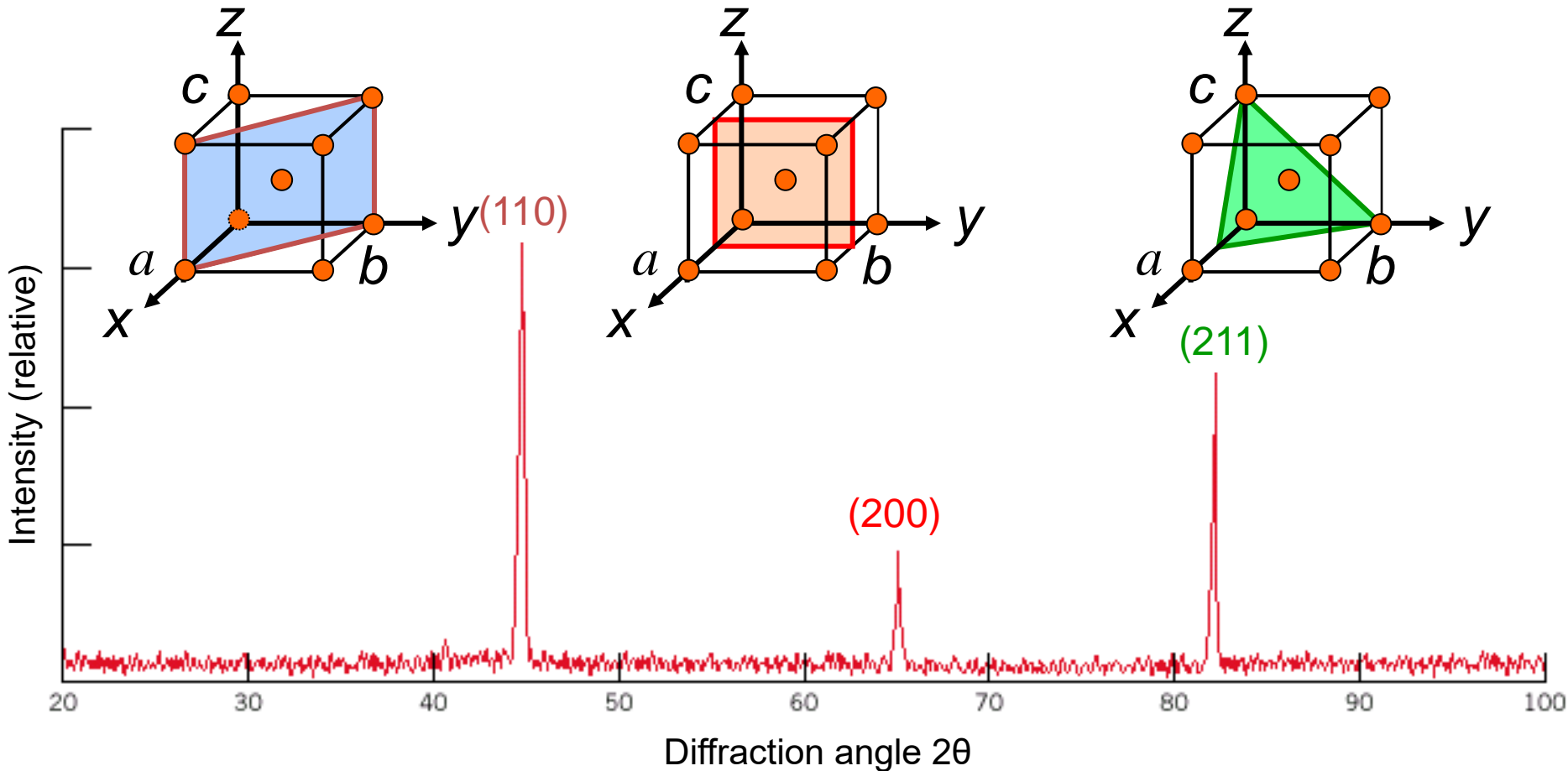


Measurement of critical angle, θ_c , allows computation of planar spacing, d .

X-ray intensity (from detector)



X-Ray Diffraction Pattern



Diffraction pattern for polycrystalline α -iron (BCC)

Adapted from Fig. 3.22, *Callister 8e*.

Summary

- Common metallic crystal structures are FCC, BCC, and HCP. Coordination number and atomic packing factor are the same for both FCC and HCP crystal structures.
- We can predict the density of a material, provided we know the atomic weight, atomic radius, and crystal geometry (e.g., FCC, BCC, HCP).
- Interatomic bonding in ceramics is ionic and/or covalent.
- Ceramic crystal structures are based on:
 - maintaining charge neutrality
 - cation-anion radii ratios.
- Some materials can have more than one crystal structure. This is referred to as polymorphism (or allotropy).
- X-ray diffraction is used for crystal structure and interplanar spacing determinations.